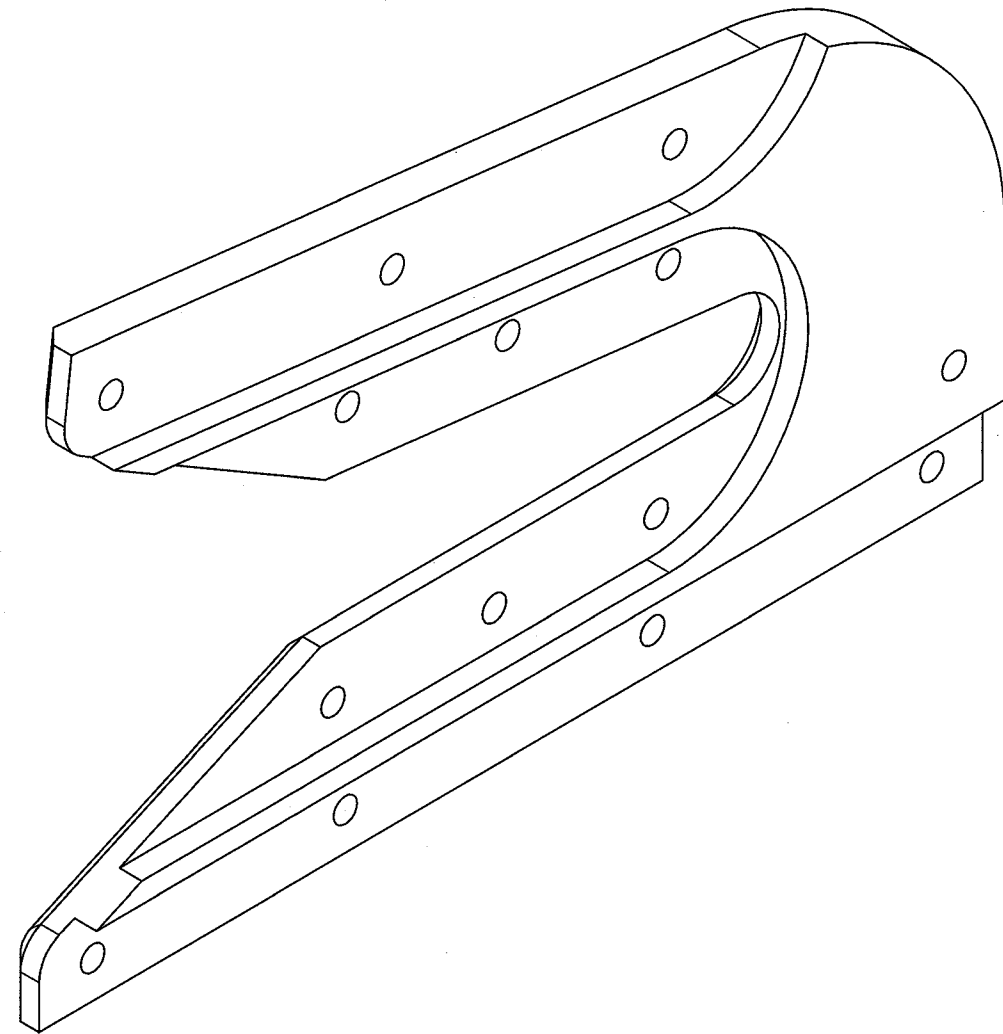


D4838-1 UPPER CUTTER BODY LH 



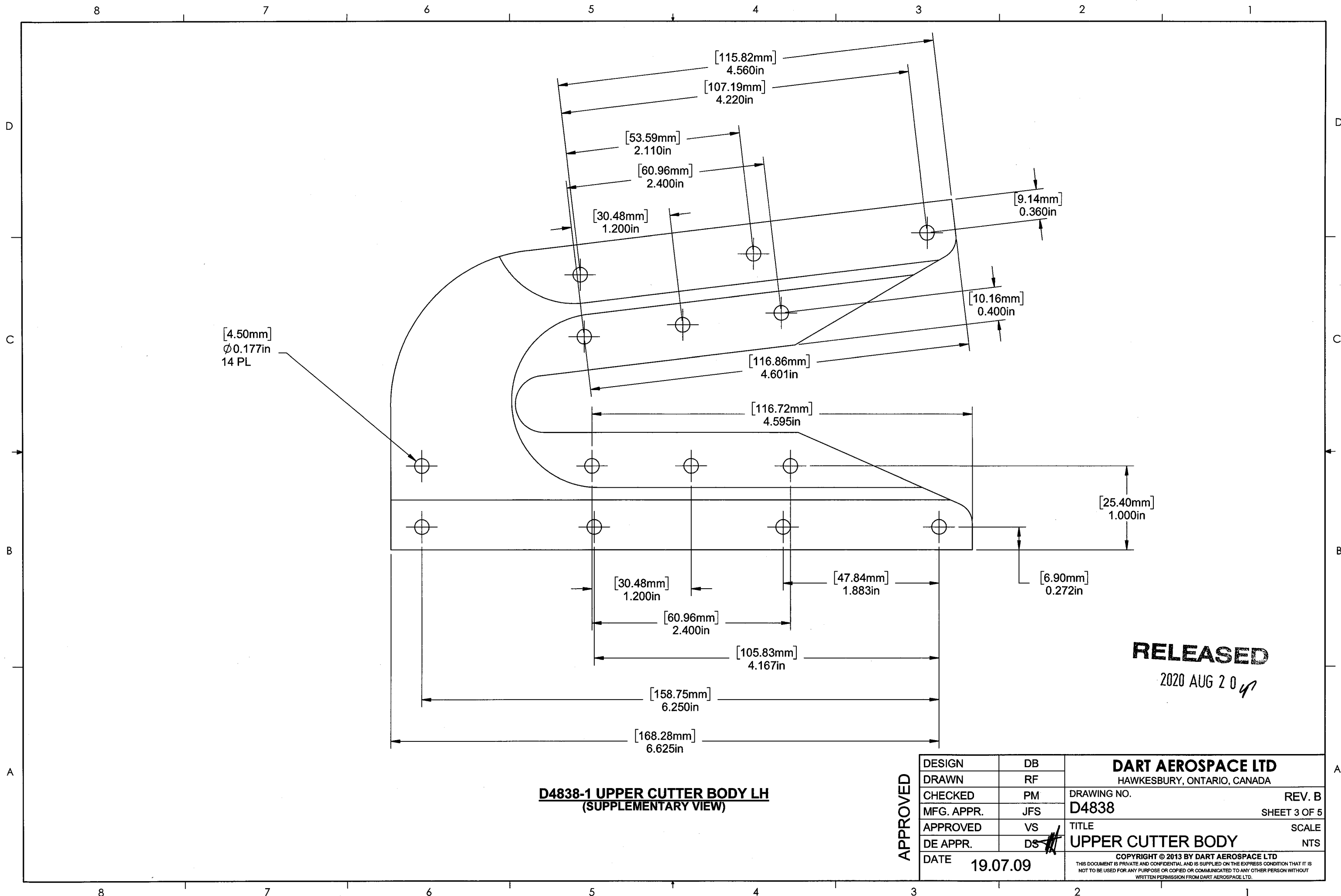
D4838-2 UPPER CUTTER BODY RH 

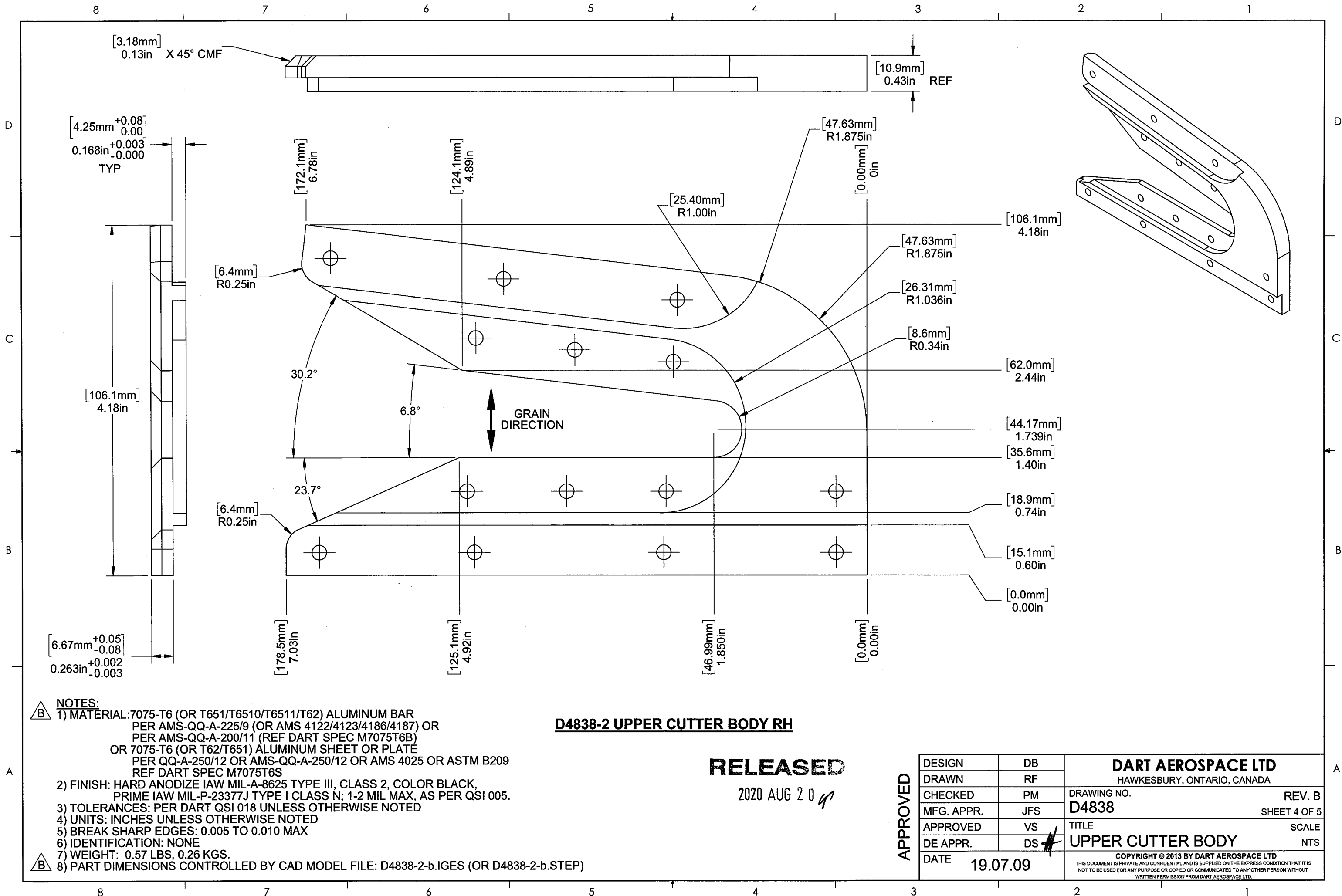
RELEASED

2020 AUG 20
HB ECN 20-21

APPROVED

B	CORRECT PART IDENTIFICATION (ZN B2-1 & B6-1); REVISE NOTE 1 TO ADD PLATE MATERIAL (ZN A8-2, A8-4); REF CAR 18-218		RF	19.07.09
A	NEW RELEASE		DB	13.05.23
REV.	DESCRIPTION		BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED	PM	DRAWING NO. D4838		REV. B
MFG. APPR.	JFS			SHEET 1 OF 5
APPROVED	VS	TITLE UPPER CUTTER BODY		SCALE
DE APPR.	DS			NTS
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- NOTES:**
- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR
PER AMS-QQ-A-200/11 (REF DART SPEC M7075T6B)
OR 7075-T6 (OR T62/T651) ALUMINUM SHEET OR PLATE
PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR ASTM B209
REF DART SPEC M7075T6S
 - 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.57 LBS, 0.26 KGS.
 - 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4838-2-b.IGES (OR D4838-2-b.STEP)

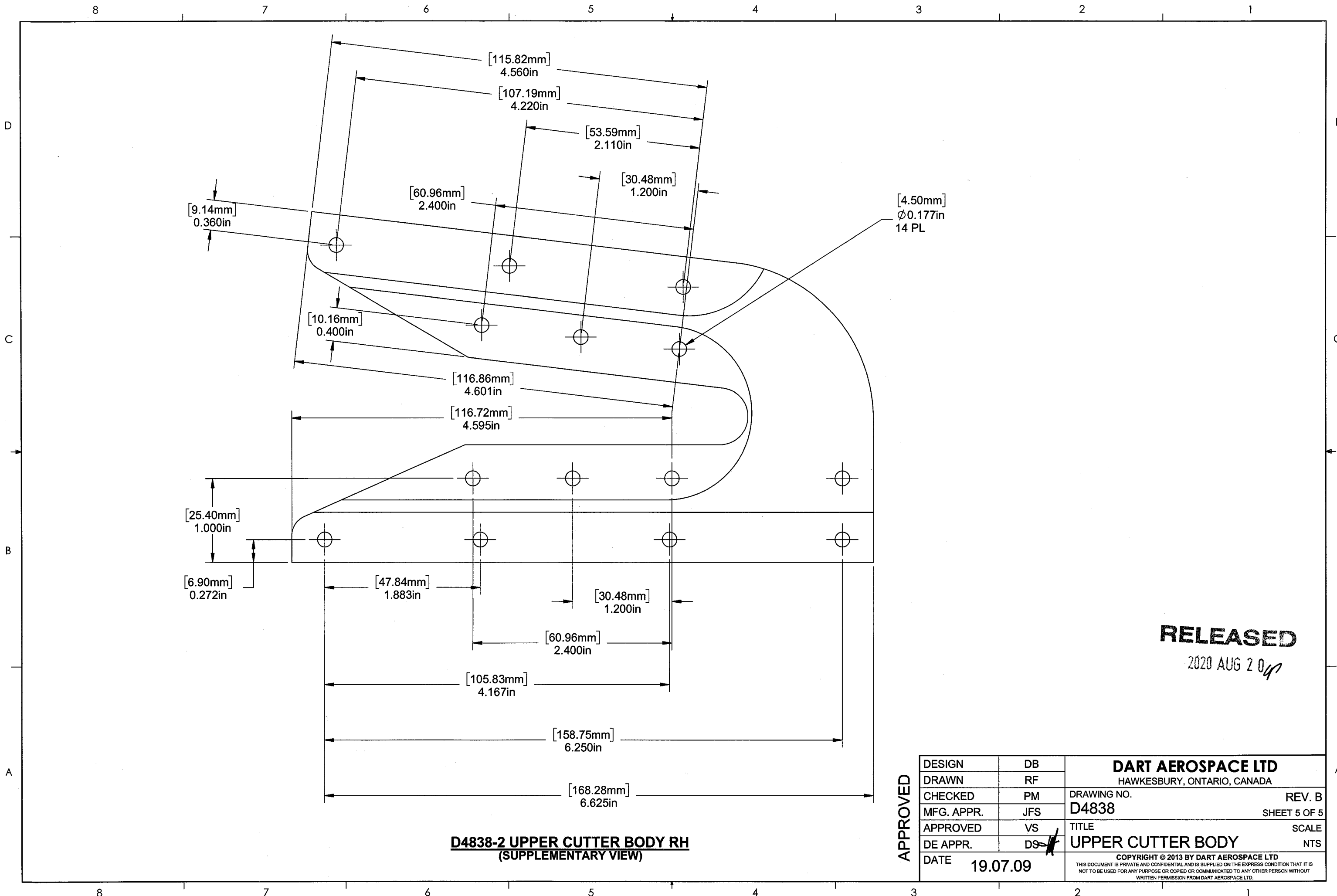
D4838-2 UPPER CUTTER BODY RH

RELEASED

2020 AUG 20

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	PM	DRAWING NO. D4838	REV. B
MFG. APPR.	JFS		SHEET 4 OF 5
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	UPPER CUTTER BODY	NTS
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D4838-2 UPPER CUTTER BODY RH
(SUPPLEMENTARY VIEW)

RELEASED
2020 AUG 2 04

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	PM	DRAWING NO.	REV. B
MFG. APPR.	JFS	D4838	SHEET 5 OF 5
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	UPPER CUTTER BODY	NTS
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